



Technical Data Sheet

Date of issue	Revision Date	Version
13/05/2022	13/05/2022	1.0
Product Code	Product Name	

SX01- Rainbow Mojo™

DNA® Rainbow Mojo™ is a special effect semi-transparent coating and may be applied over the ground coat colour of your choice. DNA® Rainbow Mojo™ produces a vibrant holographic rainbow effect when in direct light.

Always check the [DNA® website](#) that you have the latest TDS ([Technical Data Sheet](#)) and SDS ([Safety Data Sheet](#))

APPLICATION GUIDE:



SDS: Observe all safety precautions in relation to this product. Always wear appropriate PPE such as gloves, spray suit, breathing mask etc.



SPRAYING: DNA® Rainbow Mojo™ should dull off and be dry to touch before next coat. Apply 2-3 medium wet coats with a 50% final. Allow for flash time between each coat. DNA® Rainbow Mojo™ is transparent, and not designed to reach full coverage.



THEORETICAL COVERAGE: 3-5 sq m per liter approximate



PREPARATION: Sand using P500-800 wet or dry.



FLASH OFF@ 25°C:

10~15 min between coats

DNA® Rainbow Mojo™ should dull & dry to touch before next coat, this varies with temperature

Note: Longer flash times are required for subsequent coats to ensure proper solvent outgassing.



CLEANING: Thoroughly clean the surface using DNA® Wax & Grease Remover then finish with DNA® Prep Clean X™.



SUBSTRATE: Primed and suitably prepared surface. Correct primer/ground coat colour that you have chosen is required for the DNA® Rainbow Mojo. Please refer to the relevant TDS for ground coat.



CURING TIMES @ 25°C:

Dust Free: 10 min

Touch Dry: 15-20 min

Air Dry: 20~30min



MIXING RATIO: Ready for Use. Stir contents off the base of the can using a suitable mixing stick and stir thoroughly.



FINAL DNA® CLEAR COAT:

Refer TDS for the DNA® Clear Coat of your choice. When DNA® Rainbow Mojo™ is completely dry, wipe with Tack Cloth before applying DNA® clearcoat.



SPRAYING VISCOSITY: Ford 4 Cup <20 sec



POT LIFE:

Not Applicable



FILTER: Strain mixed paint into spray gun, use 125-micron filter.



CLEAN UP: Clean equipment with Gun wash, Reducer or Thinners



HTE GUN SET UP

1.2~1.4 Fluid tip

30 psi Air pressure

15~25 cm Spray distance

15~20 cm Fan size

STORAGE: 1 Year in cool, dry conditions



HVLP GUN SET UP

1.2~1.4 Fluid tip

30 psi Air pressure

10~15 cm Spray distance

10~15 cm Fan size

NOTE: May be applied over any colour. Due to transparent nature, DNA® Rainbow Mojo™ is difficult to apply without mottle when applied over darker colours and especially over large surfaces or panels. When painting black or dark surfaces, we recommend smaller objects like motorcycles, bikes, skateboards and other small objects where mottle is easier to control. Difficulty in controlling mottle increases with size of area painted and how dark your background coating is. Mottle is not covered by warranty.

Important: For Professional Use Only.
Always buy enough product to complete the entire job.
If using more than one container of the same colour, always mix all container contents together (boxing) to ensure consistency of colour

Always check you have the latest [Technical Data Sheet](#)

Warranty: DNA® will replace any faulty or defective goods.

Goods are guaranteed for 12 months if stored in cool dry conditions. All information and data provided is given in good faith and intended as a general guide only. Given the many variables, including but not limited to; conditions of substrates, lack of or unsuitable preparation, application, or use of product, mixing or straining, use of incompatible materials, different surface preparations, previous coatings and repairs, the effects of storage, equipment failure or use of incorrect equipment, air quality, humidity, or any other reason beyond the control of DNA®. DNA® reserves the right to make changes to formulations. On occasion batches may have variations such as colour or tone, these are not warrantable.

The user must always test the product(s) prior to commencing any job to determine suitability and check for any adverse reaction. Always do a spray out test panel to check final finish and appearance. DNA® offers no warranties of whatever nature and will not accept liability because of any failure express or implied as to merchantability or fitness for a particular use or purpose and will not accept liability for any specific or consequential damage because of using these products. If any goods are defective, cease work immediately

and contact your distributor or DNA®. Any faulty goods must be returned at the customers expense to the place of purchase with a copy of the original invoice or proof of purchase to be eligible for the replacement of the faulty product or at the discretion of DNA® for a refund of the cost of goods only. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. The benefits provided to the consumer by the warranty are in addition to other rights and remedies available to the consumer under the law.

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